

WorkOrder ID 69913

Tuesday, May 24, 2011 1:18:01 PM



Ship *Sway*
mm *at*

Page 1

Item ID: D412-783-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Gross Weight Towing

Start Date: 5/24/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *UMF* Date: *11-05-24*

Tooling:

Date:

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D3943	C
IIN-D412-783	A

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPPD412-783-011 CHG 002

CHG 003 *Sulo 6/06*

for CL 11-5-31

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/5/30 *Q*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69913

Tuesday, May 24, 2011 1:18:02 PM



Page 2

Item ID: D412-783-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Gross Weight Towing

Start Date: 5/24/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC4- 100% Inspect kits for completeness Memo ***ENSURE CALIBRATION CERT. IS IN IIN PAPER WORK***	0.00 0.00							
130 Packaging Packaging	Memo Identify and pack for shipping as per PPP D412-783-011 Location: _____ PPP Rev: <u>C</u>	0.00 0.00							
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

Suloblae

11/6/6sf

11/6/6sf

UNF
11-06-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, May 24, 2011 1:17:58 PM

Page 1

Work Order ID: 69913

Parent Item: D412-783-011

Parent Item Name: Gross Weight Towing





Start Date: 5/24/2011

Required Date: 6/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 09-06-02 JLM Verified By:EC IPP Rev:B @
chg 002 DD 10.02.22 Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D3943-041  Ground Handling Crank Assembly		Manufactured	No			110	Each	0.0000	1	1			
S D3951-041  Equipment Bag Assembly		Manufactured	No			110	Each	5.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST460			5						
				55714			4						
				63742			1						
S D3954-1  GWT Pin		Manufactured	No			110	Each	5.0000	2	2			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST102			5						
				55685			5						
S D3954-3  GWT Knob		Manufactured	No			110	Each	3.0000	2	2			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST097			3						
				55713			3						

68810 P4/4/5

B70024 SP

B70030 SP

B68812 11/13/05 SP

